

**SECTION 1. PRODUCT AND COMPANY IDENTIFICATION**

Product name : CLEAN FORCE CONCENTRATED HEAVY DUTY DEGREASER  
 Other means of identification : not applicable  
 Recommended use : Degreaser  
 Restrictions on use : Reserved for industrial and professional use.

Product dilution information : 1.56 % - 25.0 %

Company : PureForce  
 370 N. Wabasha Street  
 St. Paul, Minnesota USA 55102  
 1-866-444-7450

Emergency telephone : 1-800-328-0026 (US/Canada), 1-651-222-5352 (outside US)

Issuing date : 06/03/2014

**SECTION 2. HAZARDS IDENTIFICATION**

**GHS Classification**

**Product AS SOLD**

Skin corrosion : Category 1A  
 Serious eye damage : Category 1

**Product AT USE DILUTION**

Skin corrosion : Category 1A  
 Serious eye damage : Category 1

**GHS Label element**

**Product AS SOLD**

Hazard pictograms :



Signal Word : Danger

Hazard Statements : Causes severe skin burns and eye damage.

Precautionary Statements : **Prevention:**  
 Wash skin thoroughly after handling. Wear protective gloves/  
 protective clothing/ eye protection/ face protection.  
**Response:**  
 IF SWALLOWED: rinse mouth. Do NOT induce vomiting. IF ON SKIN  
 (or hair): Remove/ Take off immediately all contaminated clothing.  
 Rinse skin with water/ shower. IF INHALED: Remove victim to fresh  
 air and keep at rest in a position comfortable for breathing. IF IN  
 EYES: Rinse cautiously with water for several minutes. Remove  
 contact lenses, if present and easy to do. Continue rinsing.  
 Immediately call a POISON CENTER or doctor/ physician. Wash  
 contaminated clothing before reuse.

**Storage:**

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## CLEAN FORCE CONCENTRATED HEAVY DUTY DEGREASER

Store locked up.

**Disposal:**

Dispose of contents/ container to an approved waste disposal plant.

### Product AT USE DILUTION

Hazard pictograms :



Signal Word : Danger

Hazard Statements : Causes severe skin burns and eye damage.

Precautionary Statements : **Prevention:**

Wash skin thoroughly after handling. Wear protective gloves/ protective clothing/ eye protection/ face protection.

**Response:**

IF SWALLOWED: rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Remove/ Take off immediately all contaminated clothing. Rinse skin with water/ shower. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor/ physician. Wash contaminated clothing before reuse.

**Storage:**

Store locked up.

**Disposal:**

Dispose of contents/ container to an approved waste disposal plant.

Other hazards : None known.

### SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

#### Product AS SOLD

Pure substance/mixture : Mixture

Chemical Name	CAS-No.	Concentration (%)
sodium hydroxide	1310-73-2	1 - 5
2-(2-butoxyethoxy)ethanol	112-34-5	1 - 5
ethanolamine	141-43-5	1 - 5

#### Product AT USE DILUTION

Chemical Name	CAS-No.	Concentration (%)
sodium hydroxide	1310-73-2	1 - 5

### SECTION 4. FIRST AID MEASURES

#### Product AS SOLD

In case of eye contact : Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention immediately.

In case of skin contact : Wash off immediately with plenty of water for at least 15 minutes. Use a mild soap if available. Wash clothing before reuse. Thoroughly clean shoes before reuse. Get medical attention immediately.

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### CLEAN FORCE CONCENTRATED HEAVY DUTY DEGREASER

- If swallowed : Rinse mouth with water. Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Get medical attention immediately.
- If inhaled : Remove to fresh air. Treat symptomatically. Get medical attention if symptoms occur.
- Protection of first-aiders : If potential for exposure exists refer to Section 8 for specific personal protective equipment.
- Notes to physician : Treat symptomatically.

#### Product AT USE DILUTION

- In case of eye contact : Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention immediately.
- In case of skin contact : Wash off immediately with plenty of water for at least 15 minutes. Use a mild soap if available. Wash clothing before reuse. Thoroughly clean shoes before reuse. Get medical attention immediately.
- If swallowed : Rinse mouth with water. Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Get medical attention immediately.
- If inhaled : Remove to fresh air. Treat symptomatically. Get medical attention if symptoms occur.

See toxicological information (Section 11)

### SECTION 5. FIRE-FIGHTING MEASURES

#### Product AS SOLD

- Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
- Unsuitable extinguishing media : None known.
- Specific hazards during fire fighting : Not flammable or combustible.
- Hazardous combustion products : Decomposition products may include the following materials:  
Carbon oxides  
nitrogen oxides (NOx)  
Sulfur oxides  
Oxides of phosphorus
- Special protective equipment for fire-fighters : Use personal protective equipment.
- Specific extinguishing methods : Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. In the event of fire and/or explosion do not breathe fumes.

### SECTION 6. ACCIDENTAL RELEASE MEASURES

#### Product AS SOLD

- Personal precautions, : Ensure adequate ventilation. Keep people away from and upwind of

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## CLEAN FORCE CONCENTRATED HEAVY DUTY DEGREASER

protective equipment and emergency procedures : spill/leak. Avoid inhalation, ingestion and contact with skin and eyes. When workers are facing concentrations above the exposure limit they must use appropriate certified respirators. Ensure clean-up is conducted by trained personnel only. Refer to protective measures listed in sections 7 and 8.

Environmental precautions : Do not allow contact with soil, surface or ground water.

Methods and materials for containment and cleaning up : Stop leak if safe to do so. Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13). Flush away traces with water. For large spills, dike spilled material or otherwise contain material to ensure runoff does not reach a waterway.

### Product AT USE DILUTION

Personal precautions, protective equipment and emergency procedures : Ensure adequate ventilation. Keep people away from and upwind of spill/leak. Avoid inhalation, ingestion and contact with skin and eyes. When workers are facing concentrations above the exposure limit they must use appropriate certified respirators. Ensure clean-up is conducted by trained personnel only. Refer to protective measures listed in sections 7 and 8.

Environmental precautions : Do not allow contact with soil, surface or ground water.

Methods and materials for containment and cleaning up : Stop leak if safe to do so. Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13). Flush away traces with water. For large spills, dike spilled material or otherwise contain material to ensure runoff does not reach a waterway.

## SECTION 7. HANDLING AND STORAGE

### Product AS SOLD

Advice on safe handling : Do not ingest. Do not get in eyes, on skin, or on clothing. Do not breathe dust/ fume/ gas/ mist/ vapors/ spray. Use only with adequate ventilation. Wash hands thoroughly after handling.

Conditions for safe storage : Do not store near acids. Keep out of reach of children. Store in suitable labeled containers.

Storage temperature : 0 °C to 50 °C

### Product AT USE DILUTION

Advice on safe handling : Do not ingest. Do not get in eyes, on skin, or on clothing. Do not breathe dust/ fume/ gas/ mist/ vapors/ spray. Use only with adequate ventilation. Wash hands thoroughly after handling.

Conditions for safe storage : Keep out of reach of children. Store in suitable labeled containers.

## SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

### Product AS SOLD

#### Ingredients with workplace control parameters

Ingredients	CAS-No.	Form of	Permissible	Basis
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### CLEAN FORCE CONCENTRATED HEAVY DUTY DEGREASER

		exposure	concentration	
sodium hydroxide	1310-73-2	Ceiling	2 mg/m <sup>3</sup>	ACGIH
		Ceiling	2 mg/m <sup>3</sup>	NIOSH REL
		TWA	2 mg/m <sup>3</sup>	OSHA Z1
ethanolamine	141-43-5	TWA	3 ppm	ACGIH
		STEL	6 ppm	ACGIH
		TWA	3 ppm 8 mg/m <sup>3</sup>	NIOSH REL
		STEL	6 ppm 15 mg/m <sup>3</sup>	NIOSH REL
		TWA	3 ppm 6 mg/m <sup>3</sup>	OSHA Z1

Engineering measures : Effective exhaust ventilation system. Maintain air concentrations below occupational exposure standards.

#### Personal protective equipment

Eye protection : Safety goggles  
Face-shield

Hand protection : Wear the following personal protective equipment:  
Standard glove type.  
Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough.

Skin protection : Personal protective equipment comprising: suitable protective gloves, safety goggles and protective clothing

Respiratory protection : When workers are facing concentrations above the exposure limit they must use appropriate certified respirators.

Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. Remove and wash contaminated clothing before re-use. Wash face, hands and any exposed skin thoroughly after handling. Provide suitable facilities for quick drenching or flushing of the eyes and body in case of contact or splash hazard.

#### Product AT USE DILUTION

Engineering measures : Effective exhaust ventilation system. Maintain air concentrations below occupational exposure standards.

#### Personal protective equipment

Eye protection : Safety goggles  
Face-shield

Hand protection : Wear the following personal protective equipment:  
Standard glove type.  
Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough.

Skin protection : Personal protective equipment comprising: suitable protective gloves, safety goggles and protective clothing

Respiratory protection : When workers are facing concentrations above the exposure limit they must use appropriate certified respirators.

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## CLEAN FORCE CONCENTRATED HEAVY DUTY DEGREASER

### SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

	<b>Product AS SOLD</b>	<b>Product AT USE DILUTION</b>
Appearance	: liquid	liquid
Color	: clear, purple	purple
Odor	: slight	slight
pH	: 13.0 - 14.0, 100 %	11.97 - 12.95
Flash point	: not applicable	
Odor Threshold	: no data available	
Melting point/freezing point	: no data available	
Initial boiling point and boiling range	: > 100 °C	
Evaporation rate	: no data available	
Flammability (solid, gas)	: no data available	
Upper explosion limit	: no data available	
Lower explosion limit	: no data available	
Vapor pressure	: no data available	
Relative vapor density	: no data available	
Relative density	: 1.035 - 1.065	
Water solubility	: soluble	
Solubility in other solvents	: no data available	
Partition coefficient: n-octanol/water	: no data available	
Autoignition temperature	: no data available	
Thermal decomposition	: no data available	
Viscosity, kinematic	: no data available	
Explosive properties	: no data available	
Oxidizing properties	: no data available	
Molecular weight	: no data available	
VOC	: no data available	

### SECTION 10. STABILITY AND REACTIVITY

#### Product AS SOLD

Chemical stability	: Stable under normal conditions.
Possibility of hazardous reactions	: No dangerous reaction known under conditions of normal use.
Conditions to avoid	: None known.
Incompatible materials	: Acids Metals
Hazardous decomposition products	: Decomposition products may include the following materials: Carbon oxides

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nitrogen oxides (NO<sub>x</sub>)  
Sulfur oxides  
Oxides of phosphorus

### SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure : Inhalation, Eye contact, Skin contact

#### Potential Health Effects

##### Product AS SOLD

Eyes : Causes serious eye damage.  
Skin : Causes severe skin burns.  
Ingestion : Causes digestive tract burns.  
Inhalation : May cause nose, throat, and lung irritation.  
Chronic Exposure : Health injuries are not known or expected under normal use.

##### Product AT USE DILUTION

Eyes : Causes serious eye damage.  
Skin : Causes severe skin burns.  
Ingestion : Causes digestive tract burns.  
Inhalation : May cause nose, throat, and lung irritation.  
Chronic Exposure : Health injuries are not known or expected under normal use.

#### Experience with human exposure

##### Product AS SOLD

Eye contact : Redness, Pain, Corrosion  
Skin contact : Redness, Pain, Corrosion  
Ingestion : Corrosion, Abdominal pain  
Inhalation : Respiratory irritation, Cough

##### Product AT USE DILUTION

Eye contact : Redness, Pain, Corrosion  
Skin contact : Redness, Pain, Corrosion  
Ingestion : Corrosion, Abdominal pain  
Inhalation : Respiratory irritation, Cough

#### Toxicity

##### Product AS SOLD

Acute oral toxicity : Acute toxicity estimate : > 5,000 mg/kg  
Acute inhalation toxicity : 4 h Acute toxicity estimate : > 40 mg/l

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### CLEAN FORCE CONCENTRATED HEAVY DUTY DEGREASER

Acute dermal toxicity	: Acute toxicity estimate : > 5,000 mg/kg
Skin corrosion/irritation	: no data available
Serious eye damage/eye irritation	: no data available
Respiratory or skin sensitization	: no data available
Carcinogenicity	: no data available
Reproductive effects	: no data available
Germ cell mutagenicity	: no data available
Teratogenicity	: no data available
STOT-single exposure	: no data available
STOT-repeated exposure	: no data available
Aspiration toxicity	: no data available

### SECTION 12. ECOLOGICAL INFORMATION

#### Product AS SOLD Ecotoxicity

Environmental Effects : This product has no known ecotoxicological effects.

#### Product

Toxicity to fish : no data available  
Toxicity to daphnia and other aquatic invertebrates : no data available  
Toxicity to algae : no data available

#### Ingredients

Toxicity to fish : 2-(2-butoxyethoxy)ethanol  
96 h LC50 Fish: 1,300 mg/l

#### Ingredients

Toxicity to daphnia and other aquatic invertebrates : sodium hydroxide  
48 h EC50: 40 mg/l  
  
ethanolamine  
48 h EC50 Daphnia : 65 mg/l

#### Persistence and degradability

no data available

#### Bioaccumulative potential

no data available

#### Mobility in soil

no data available

#### Other adverse effects

no data available



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## CLEAN FORCE CONCENTRATED HEAVY DUTY DEGREASER

### SECTION 13. DISPOSAL CONSIDERATIONS

#### Product AS SOLD

Disposal methods : Where possible recycling is preferred to disposal or incineration. If recycling is not practicable, dispose of in compliance with local regulations. Dispose of wastes in an approved waste disposal facility.

Disposal considerations : Dispose of as unused product. Empty containers should be taken to an approved waste handling site for recycling or disposal. Do not re-use empty containers.

RCRA - Resource Conservation and Recovery Authorization Act Hazardous waste : D002 (Corrosive)

#### Product AT USE DILUTION

Disposal methods : Where possible recycling is preferred to disposal or incineration. If recycling is not practicable, dispose of in compliance with local regulations. Dispose of wastes in an approved waste disposal facility.

Disposal considerations : Dispose of as unused product. Empty containers should be taken to an approved waste handling site for recycling or disposal. Do not re-use empty containers.

### SECTION 14. TRANSPORT INFORMATION

#### Product AS SOLD

The shipper/consignor/sender is responsible to ensure that the packaging, labeling, and markings are in compliance with the selected mode of transport.

#### Land transport (DOT)

UN number : 1824  
Description of the goods : Sodium hydroxide solution  
Class : 8  
Packing group : II  
Environmentally hazardous : no

#### Sea transport (IMDG/IMO)

UN number : 1824  
Description of the goods : SODIUM HYDROXIDE SOLUTION  
Class : 8  
Packing group : II  
Marine pollutant : no

#### Product AT USE DILUTION

Not intended for transport.

### SECTION 15. REGULATORY INFORMATION

#### Product AS SOLD

#### EPCRA - Emergency Planning and Community Right-to-Know

#### CERCLA Reportable Quantity

Ingredients	CAS-No.	Component RQ (lbs)	Calculated product RQ (lbs)

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## CLEAN FORCE CONCENTRATED HEAVY DUTY DEGREASER

sodium hydroxide	1310-73-2	1000	23502
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### SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

**SARA 311/312 Hazards** : Acute Health Hazard

**SARA 302** : SARA 302: No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

**SARA 313** : SARA 313: This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

### California Prop 65

This product does not contain any chemicals known to the State of California to cause cancer, birth, or any other reproductive defects.

### The ingredients of this product are reported in the following inventories:

**1907/2006 (EU)** :  
not determined

**Switzerland. New notified substances and declared preparations** :  
On the inventory, or in compliance with the inventory

**United States TSCA Inventory** :  
On TSCA Inventory

**Canadian Domestic Substances List (DSL)** :  
All components of this product are on the Canadian DSL.

**Australia Inventory of Chemical Substances (AICS)** :  
On the inventory, or in compliance with the inventory

**New Zealand. Inventory of Chemical Substances** :  
On the inventory, or in compliance with the inventory

**Japan. ENCS - Existing and New Chemical Substances Inventory** :  
not determined

**Japan. ISHL - Inventory of Chemical Substances (METI)** :  
not determined

**Korea. Korean Existing Chemicals Inventory (KECI)** :  
not determined

**Philippines Inventory of Chemicals and Chemical Substances (PICCS)** :  
not determined

**China. Inventory of Existing Chemical Substances in China (IECSC)** :  
On the inventory, or in compliance with the inventory

## SECTION 16. OTHER INFORMATION

Product AS SOLD

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## CLEAN FORCE CONCENTRATED HEAVY DUTY DEGREASER

### NFPA:



### HMIS III:

<b>HEALTH</b>	<b>3</b>
<b>FLAMMABILITY</b>	<b>0</b>
<b>PHYSICAL HAZARD</b>	<b>0</b>

0 = not significant, 1 = Slight,  
2 = Moderate, 3 = High  
4 = Extreme, \* = Chronic

### Product AT USE DILUTION

### NFPA:



### HMIS III:

<b>HEALTH</b>	<b>3</b>
<b>FLAMMABILITY</b>	<b>0</b>
<b>PHYSICAL HAZARD</b>	<b>0</b>

0 = not significant, 1 = Slight,  
2 = Moderate, 3 = High  
4 = Extreme, \* = Chronic

Issuing date : 06/03/2014  
Version : 1.0  
Prepared by : Regulatory Affairs

REVISED INFORMATION: Significant changes to regulatory or health information for this revision is indicated by a bar in the left-hand margin of the SDS.

The information provided in this Material Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.