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SAFETY DATA SHEET (SDS)

SECTION I. PRODUCT IDENTIFICATION

Product Name: Dakota Gold TM

Product Source: Ground Source - Mine Location Chemical Family: Quartz Sand.

Chemtrec Phone No: 800-424-9300 DOT Shipping Name: Non-regulated Material.

DOT Hazard Class: Non-regulated Material. Date SDS Prepared: June 2015.

SECTION II. HAZARDS IDENTIFICATION

GHS CLASSIFICATIONS

Health Hazard: Not Classified. Physical Hazard: Not Classified.

Environmental: Not Classified.

EMERGENCY OVERVIEW: Dakota Gold ™ is not flammable, combustible or explosive; and poses no unusual hazard in an unused condition. During use for abrasive blasting, dust may irritate the respiratory tract, skin and eyes; and may cause inflammation and pulmonary fibrosis.

SECTION III. COMPOSITION / INFORMATION ON INGREDIENTS

Dakota Gold TM is a quartz sand produced from quartz crystals. Typical chemical analysis of the product is:

CAS No. Chemical Name Concentration % ACGIH-TLV OSHA-PEL

14808-60-7 Quartz <90% 0.025 mg/m³ (R) $\{10 \text{ mg/m}^3\}/\{\%\text{SIO}_2 + 2\}$

Note: Exposure to airborne crystalline silica shall not exceed an 8-hour time-weighted average limit as stated in 29 CFR

section 1910.1000 Table Z-3 for Mineral Dusts, specifically "Silica: Crystalline: Quartz (respirable)."

SECTION IV. FIRST AID MEASURES

Eye Contact: Flush with water for at least 15 minutes. If irritation or redness persists, see a physician..

Skin Contact: Wash with soap and water. If irritation persists, see a physician.

Inhalation: Remove to fresh air at once. Apply artificial respiration if having breathing difficulties.

Ingestion: Give one or two glasses of water. If discomfort persists, see a physician.

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SECTION V. FIRE FIGHTING MEASURES

Dakota Gold TM will not burn. It has no flash point, no upper or lower flammable limits, and no autoignition temperature. No special fire fighting procedures are required. Dakota Gold TM presents no unusual fire or explosion hazard. Since Dakota Gold TM does not burn, use the appropriate fire extinguishing media for the other materials involved.

SECTION VI. ACCIDENTAL RELEASE MEASURES

Dakota Gold ™ is classified as non-hazardous. Sweep up spilled material and dispose in a Spill Response Procedures: sanitary landfill or industrial disposal site. Avoid generating dust. Wet methods and vacuuming are preferred.

SECTION VII. HANDLING AND STORAGE

Follow Safety Data Sheet and label precautions. General Procedures:

Limit dust generation. Keep dry. Handling:

SECTION VIII. EXPOSURE CONTROLS / PERSONAL PROTECTION

Usage of Dakota Gold TM as an abrasive blasting media can present a significant danger to eyes. Eye Protection:

Safety goggles or full face respirator must be worn.

Usage of Dakota Gold ™ as an abrasive blasting agent media can be an irritant to the skin. Protective Skin Protection:

clothing should be worn.

Sufficient local ventilation is recommended whenever possible to reduce worker exposure to below the Ventilation:

TLV.

Respiratory Protection: For exposures up to five times the TLV for particulates not otherwise specified, a NIOSH/MSHA

approved half face air purifying respirator equipped with P100 filters may be used. For exposure up to fifty times the TLV, a NIOSH/MSHA approved full face respirator equipped with P100 filters may be

used. For higher exposures, a type CE airline respirator for abrasive blasting must be used.

PHYSICAL AND CHEMICAL PROPERTIES SECTION IX.

Specific Gravity ($H_2O = 1$): 2.60 4000° F **Boiling Point:**

N/A Vapor Pressure: Solubility in Water: Non-Soluble

N/A Vapor Density: Sand-like granules Appearance:

N/A **Evaporation Rate:** Odorless Odor:

2900° F Melting Point:

SECTION X. REACTIVITY DATA

Stability: Stable.

Conditions to avoid: None.

Incompatibility (Materials to Avoid): Chlorine Trifluoride (ClF3), Manganese Trifluoride (MnF3), Oxygen Difluoride

(OF2), Hydrofluoric Acid (HF), Chlorine, and Fluorine.

Hazardous Decomposition or Byproducts: None.

Hazardous Polymerization: Will not occur.

SECTION XI. TOXICOLOGICAL INFORMATION

Route(s) of Entry:

Inhalation - Yes

Skin - No

Ingestion - No

Health Hazards (Acute and Chronic):

Excessive inhalation of dust may result in respiratory disease, including silicosis, pneumonoconiosos, and pulmonary fibrosis. The IARC's Monographs on the Evaluation of the Carcinogenicity Risk of Chemicals to Humans, Silica and Some Silicates (1987) states that there is "sufficient evidence for the carcinogenicity of crystalline silica to experimental animals".

Carcinogenicity:

NTP - Yes

IARC Monographs - Yes, Level 2A

OSHA Required - No

Signs and Symptoms of Exposure: Shortness of breath and reduced pulmonary function.

Medical Conditions Generally Aggravated by Exposure:

Individuals with pulmonary and/or respiratory disease,

asthma and bronchitis

Contains suspected cancer agents? yes

NIOSH: yes

NTP: yes

IARC: yes

SECTION XII. ECOLOGICAL INFORMATION

Eco-Toxicological Information: This product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Bioaccumulation/Accumulation: This product is not bio-accumulating.

Distribution: Not available.

Aquatic Toxicity: None known.

Chemical Fate Information: Not available.

SECTION XIII. DISPOSAL CONSIDERATIONS

Waste Disposal: Handle as inert material. In the unused form, material may be disposed of as non-hazardous solid waste, in accordance with local, state, and federal regulations.

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SECTION XIV. TRANSPORT INFORMATION

Dot Shipping Name: Non-regulated Material.

Dot Hazard Class: Non-regulated Material.

SECTION XV. REGULATORY INFORMATION

WHMIS 2015 Classification: This Safety Data Sheet (SDS) has been prepared to comply with this requirement.

OSHA: This SDS has been prepared to comply with the Hazard Communication Standard, 29 CFR 1910.1200.

SARA: Quartz (CAS No. 14808-60-7) is not subject to the reporting requirements of Section 313 of the Emergency Planning and Community Right-to-Know Act of 1986 and 40 CFR 372.

TSCA: Quartz (CAS No. 14808-60-7) is listed on the Toxic Substance Control Act inventory list.

CALIFORNIA PROPOSITION 65: WARNING - This product contains chemicals known to the State of California to cause cancer, birth defects or other reproductive harm.

SECTION XVI. OTHER INFORMATION

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HMIS CODING: HEALTH: 1 FIRE: 0 REACTIVITY: 0 PPE: B

DISCLAIMER: All data or information regarding the product contained in this Safety Data Sheet (SDS) is offered by the manufacturer in good faith as accurate, but is furnished without guaranty. While the information contained in the SDS is based upon research and analysis, ABRASIVES INC. makes no representation as to the accuracy of the information in this SDS.

The conditions of the use of this product, and the suitability of the product for your particular application, are beyond the control of ABRASIVES INC. All risks of the use of the product are therefore assumed by you, the user. It is also your responsibility to pass on to your employees and /or customers the information contained in this SDS, and give them appropriate warnings and safe handling instructions as necessary to make the product safe for its intended uses.